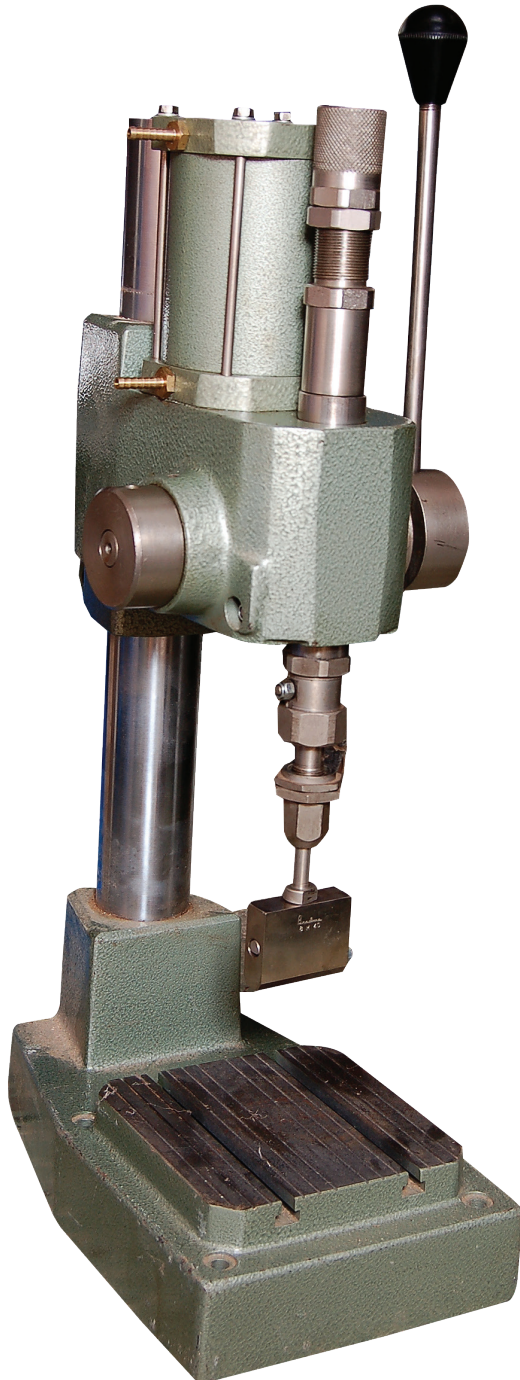


**MARKET SEGMENT**



**SALIENT FEATURES OF BRADMA DIE HARD IMPACT PRESS**

- Easy - to - adjust impact force.
- Automatic compensation for different workpiece thickness (Note: Airline Pressure is only compressing the spring - not for determining impact force).
- Highly versatile: ideal for light assembly work and for sheet metal work (Riveting, flaring, piercing, shearing, bending and many more operations).
- Can be used on high production lines.
- Lowest rejections - even in precision jobs.
- Far longer tool / die life!
- Adaptable for automation with approximate fixtures tools and dies.
- Tools with cylindrical shanks are clamped by a collet in tool-holder.
- Arm can be set and clamped at any height on the column.
- Fine-ground working table surface with T-slots for speedy fitting of work - holding fixtures.

**SPECIFICATIONS**

	<b>IP28PN</b>	<b>IP28H</b>
<b>CAPACITY</b>	2.5 T	2.8 T
<b>DAYLIGHT</b>	273 mm	273 mm
<b>THROAT</b>	140 mm	140 mm
<b>TABLE SIZE</b>	160 X 160 mm	160 X 160 mm
<b>COLUMN</b>	60 mm dia	60 mm dia
<b>COLLET</b>	10 mm	10 mm
<b>AIR LINE PRESSURE</b>	5 kg / sq cm	--
<b>NETT WEIGHT</b>	60 kg	55 kg



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